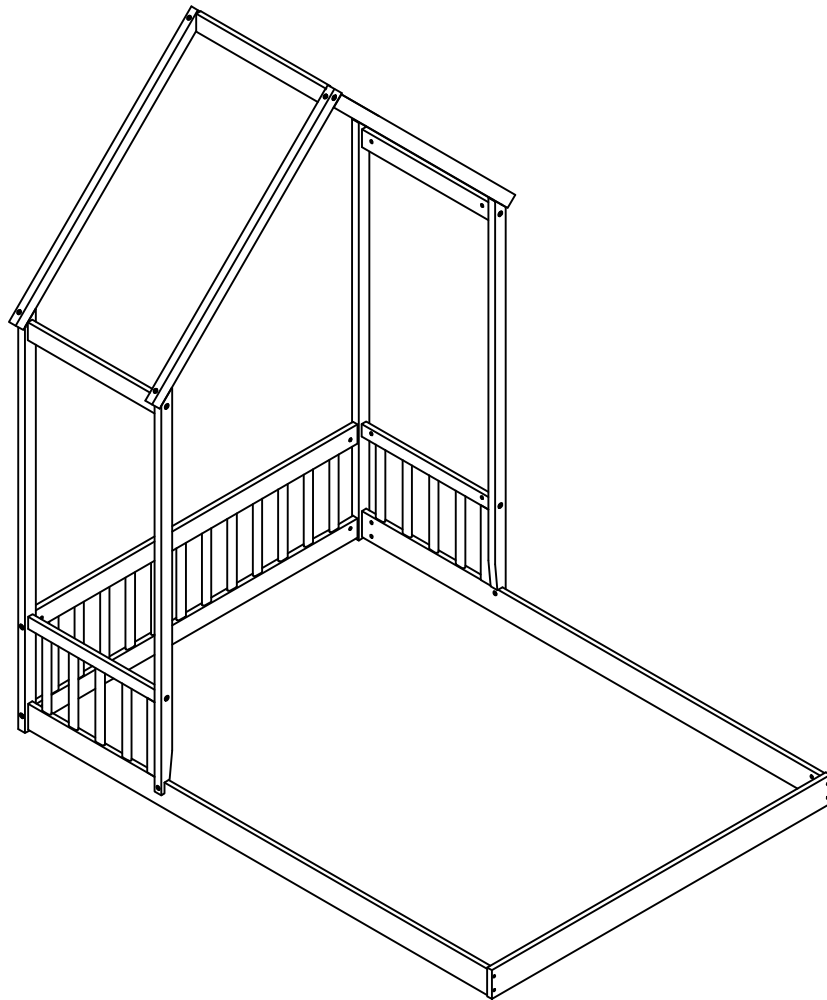


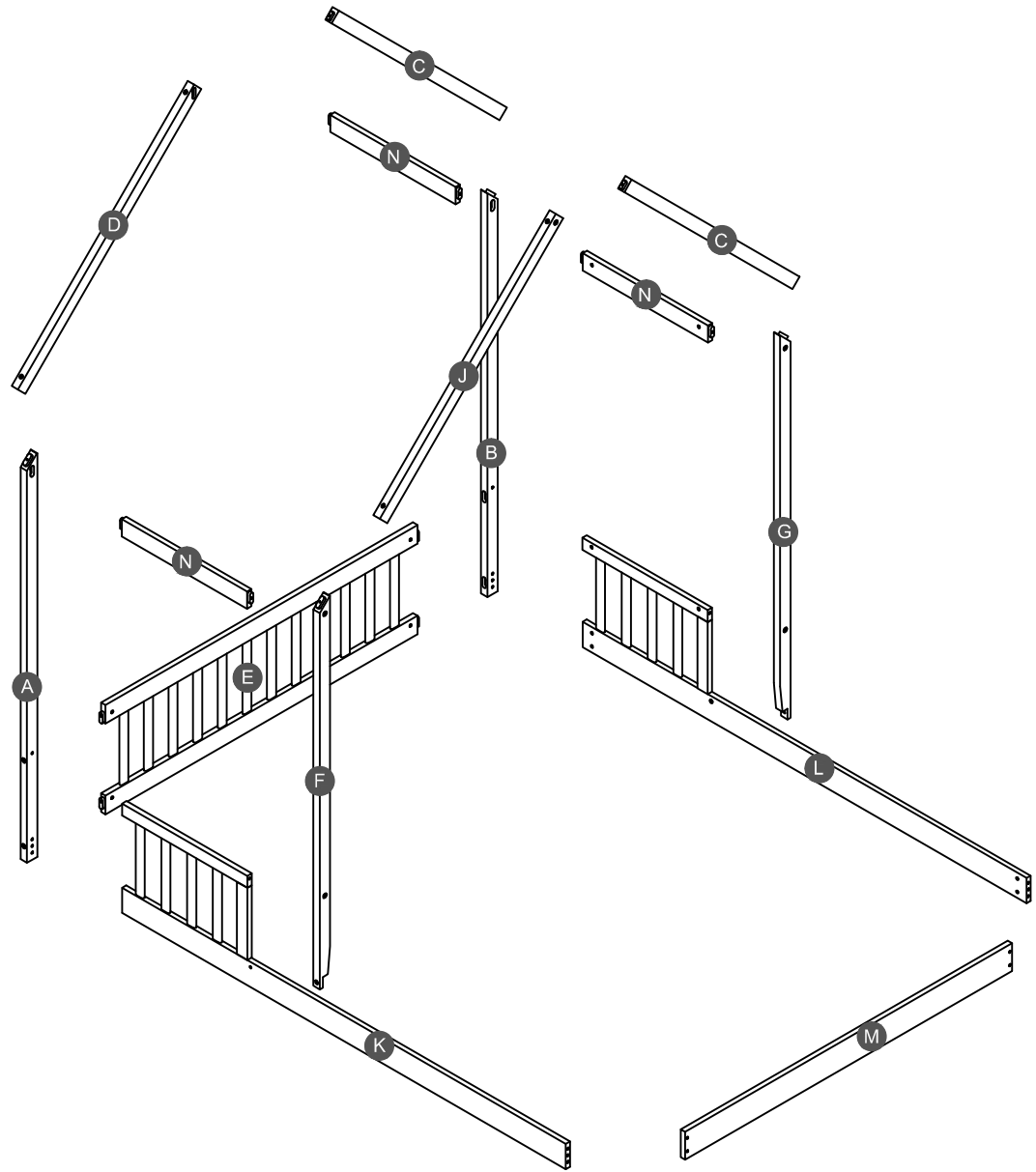
# ASSEMBLY INSTRUCTIONS

## FULL BED WITH ROOF (NO SLATS)

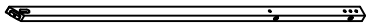
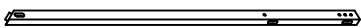
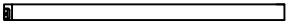
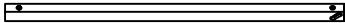
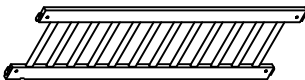
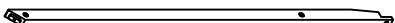
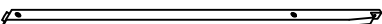
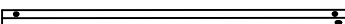
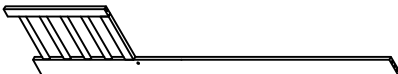


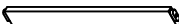


**SA33827**

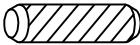
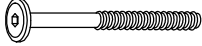




# Detail View



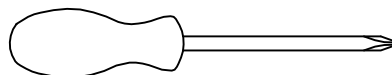
# Part List

<b>A</b>  Leg HB (Left Front) - 1pc	<b>B</b>  Leg HB (Left Back) - 1pc	<b>C</b>  Upper (Back) - 2pcs
<b>D</b>  Upper (Front) - 1pc	<b>E</b>  Frame HB - 1pc	<b>F</b>  Vertical bar (Front) - 1pc
<b>G</b>  Vertical bar (Back) - 1pc	<b>J</b>  Upper (Front) - 1pc	<b>K</b>  Guard rail (Front) - 1pc
<b>L</b>  Guard rail (Back) - 1pc	<b>M</b>  Horizontal bar - 1pc	<b>N</b>  Horizontal bar (Upper) - 3pcs

# Hardware List

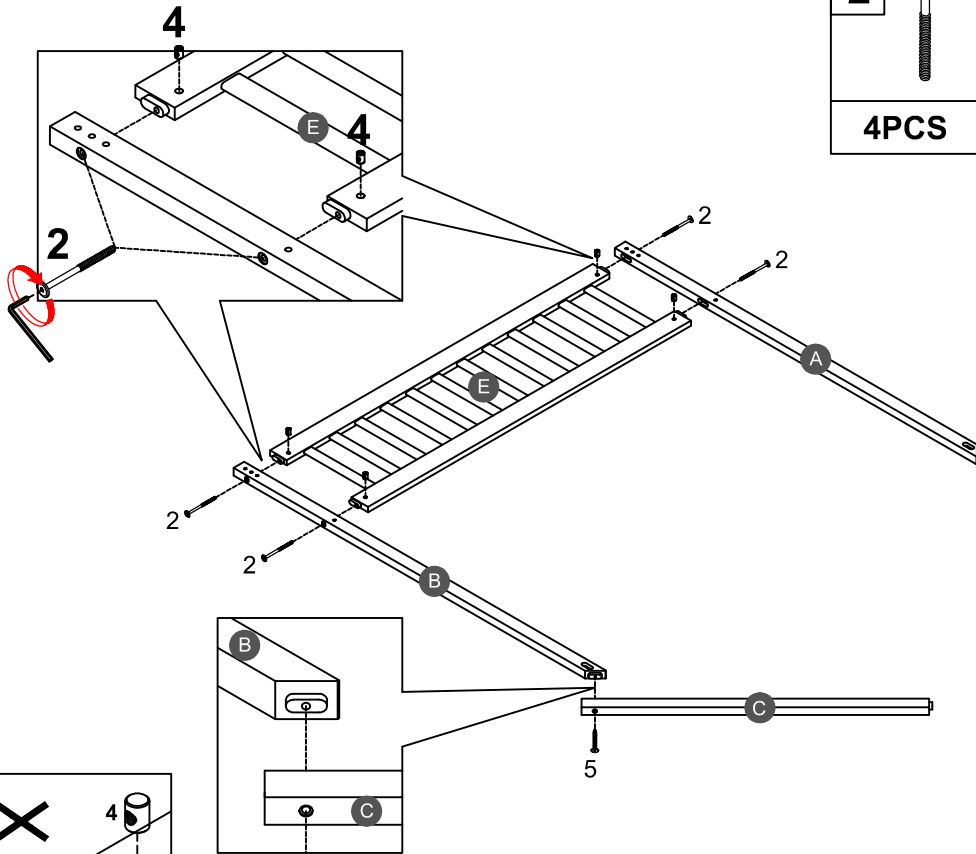
<b>1</b>  Ø8*30mm Wood dowel (4pcs)	<b>2</b>  (Ø15)1/4"*80mm Hex-Head bolts (22pcs)	<b>3</b>  (Ø12)1/4"*30mm Hex-Head bolts (2pcs)
<b>4</b>  1/4"*15 (9.5mm) Horizontal-Hole bolts(22pcs)	<b>5</b>  (Ø12)1/4"*65mm Hex-Head bolts (6pcs)	<b>6</b>  (1/4")4.5*58mm Allen key (1pc)

## ASSEMBLY TOOLS REQUIRED ( NOT INCLUDED )

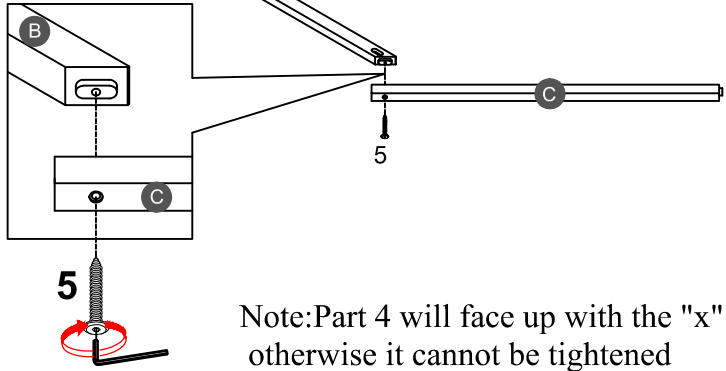
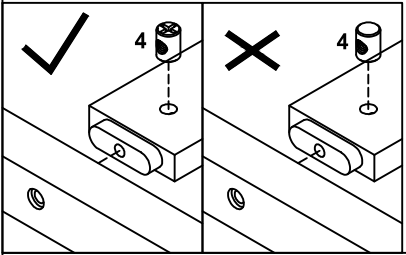


PLEASE BE CAREFUL DO NOT DAMAGE THE HOLE POSITION WHEN YOU USE POWER TOOLS !

**STEP 1:**

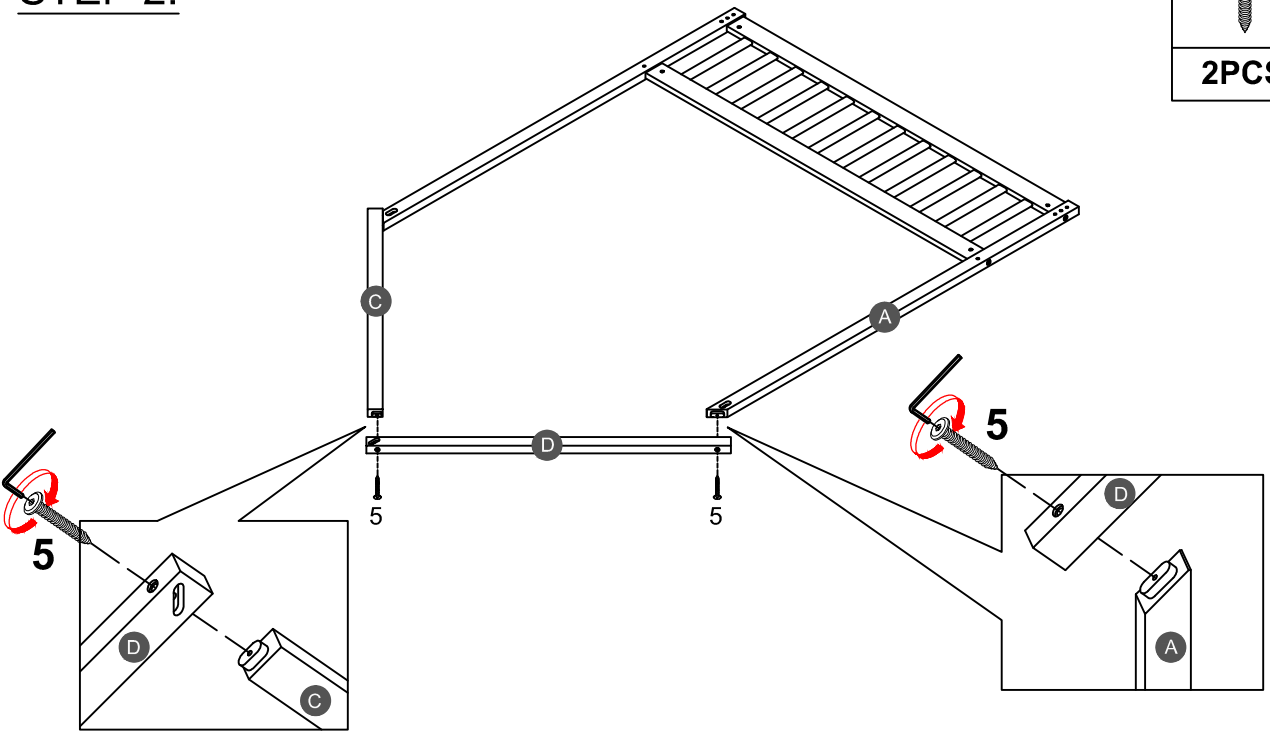


<b>2</b>		<b>4</b>	
<b>4PCS</b>		<b>4PCS</b>	
		<b>5</b>	
		<b>1PC</b>	






Note: Part 4 will face up with the "x" mark on it, otherwise it cannot be tightened

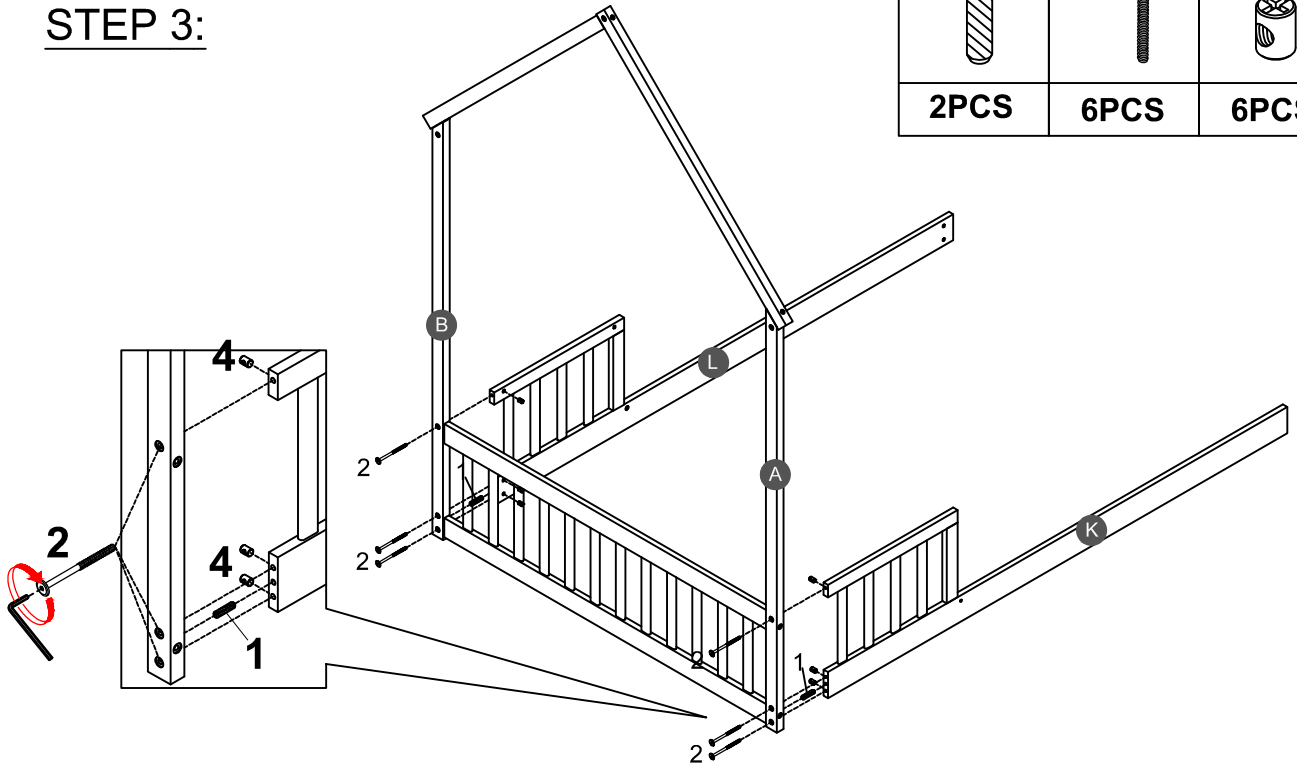
**STEP 2:**






<b>5</b>	
<b>2PCS</b>	

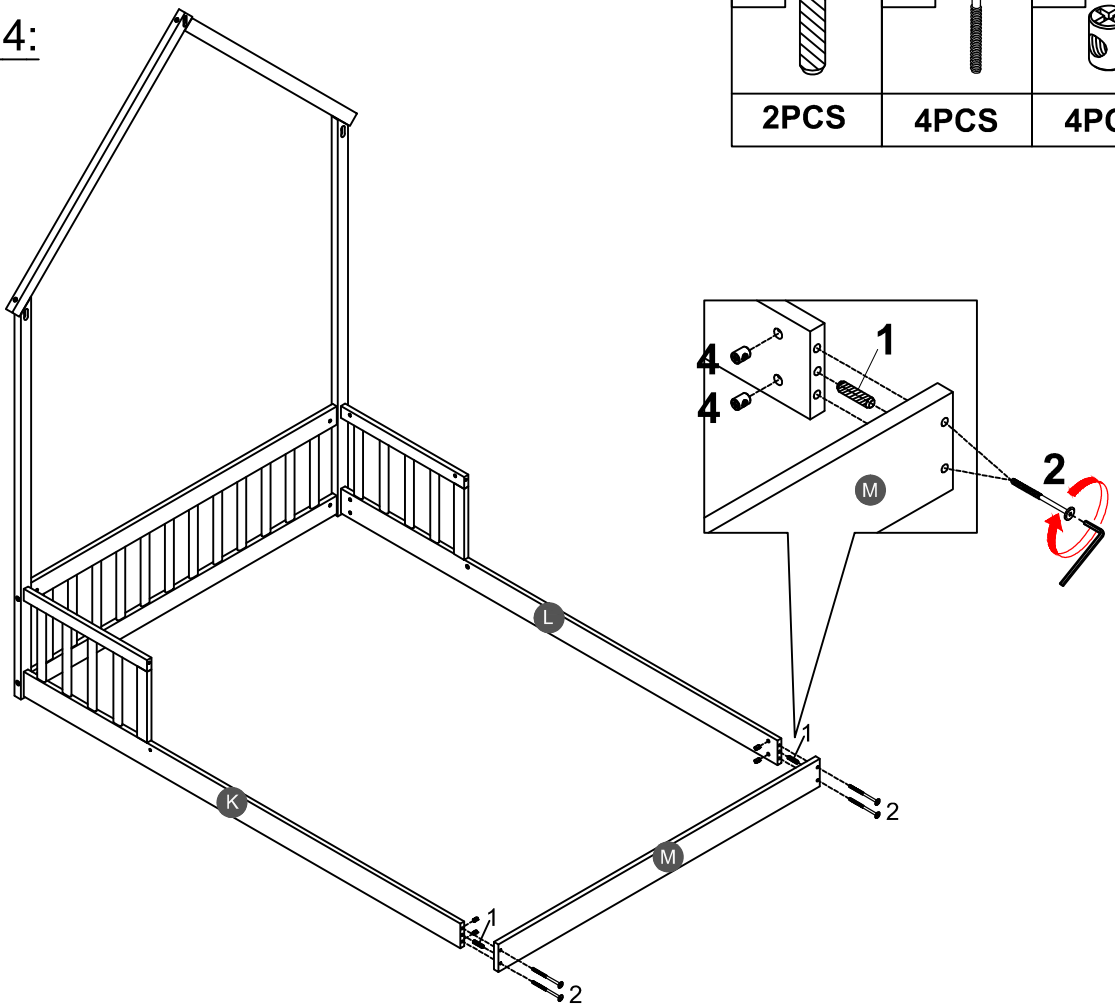
**STEP 3:**

<b>1</b>		<b>2</b>		<b>4</b>	
<b>2PCS</b>		<b>6PCS</b>		<b>6PCS</b>	

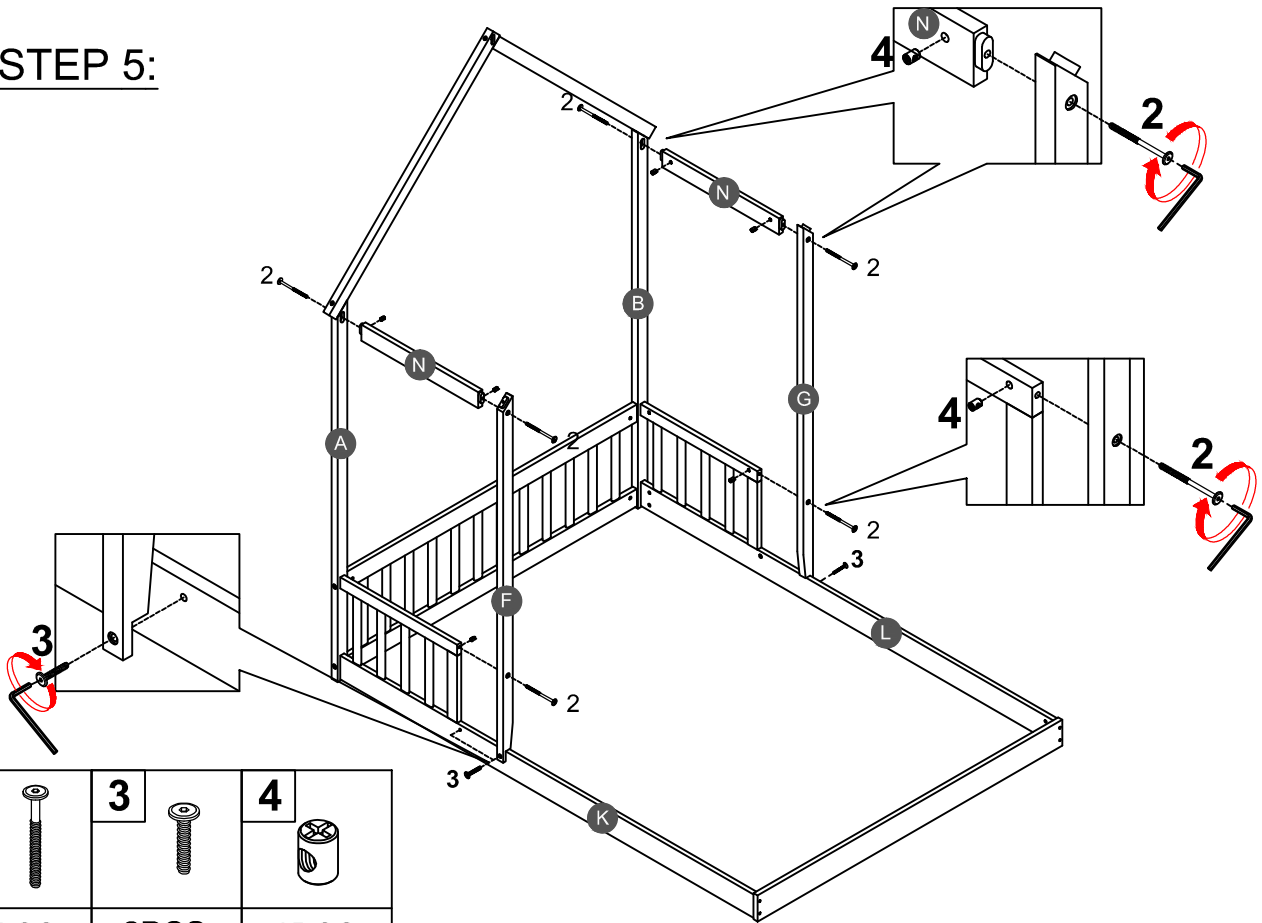





**STEP 4:**

<b>1</b>		<b>2</b>		<b>4</b>	
<b>2PCS</b>		<b>4PCS</b>		<b>4PCS</b>	

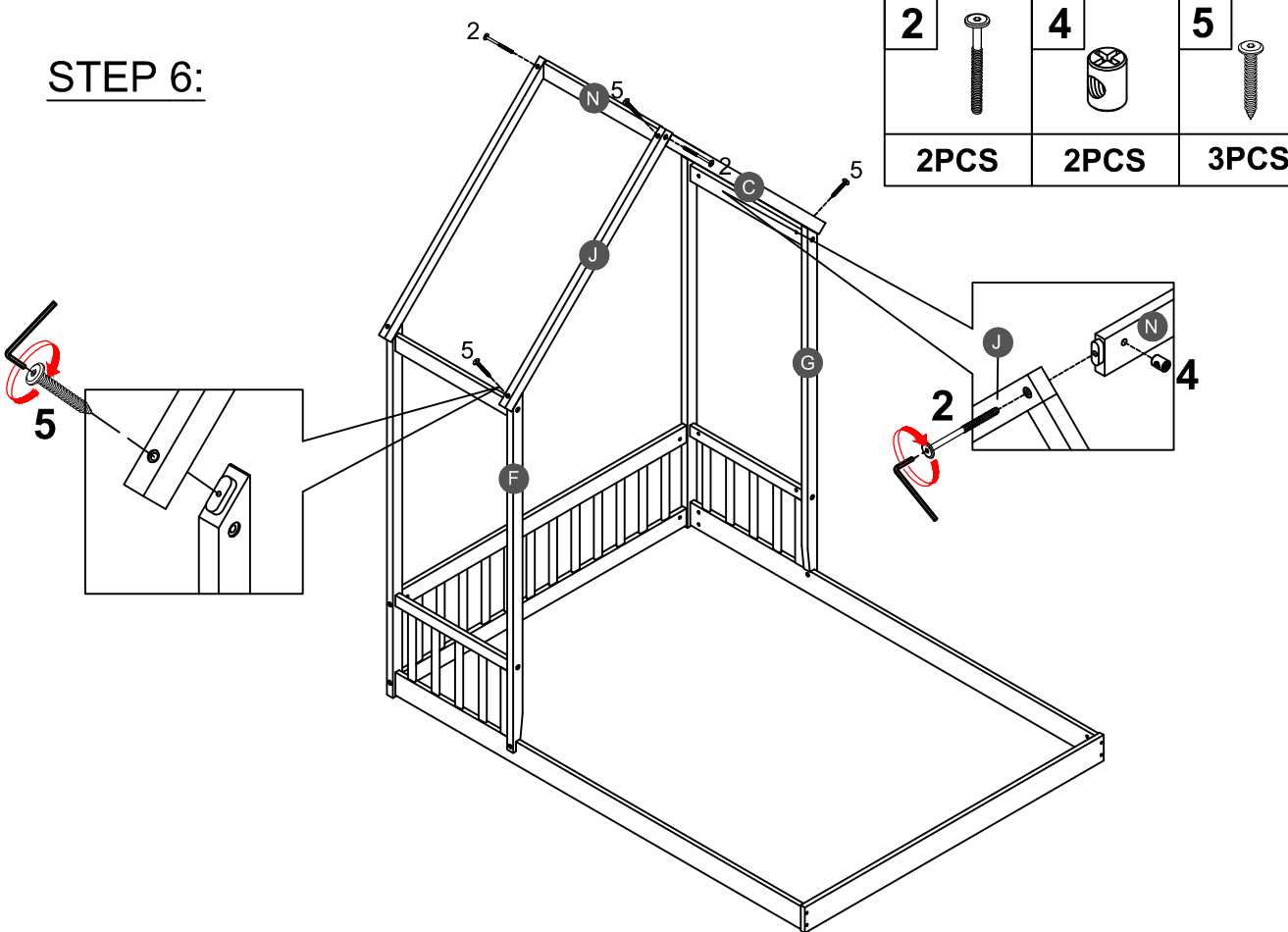





**STEP 5:**



<b>2</b>		<b>3</b>		<b>4</b>	
<b>6PCS</b>		<b>2PCS</b>		<b>6PCS</b>	

**STEP 6:**



<b>2</b>		<b>4</b>		<b>5</b>	
<b>2PCS</b>		<b>2PCS</b>		<b>3PCS</b>	